SIEMENS

Data sheet   **6AG1515-2RM00-7AB0**

Figure similar

*** spare part *** SIPLUS S7-1500 CPU 1515R-2 PN based on 6ES7515-2RM00-0AB0 with conformal coating, -40…+70 °C, start up -20 °C, heat sink, no PS usable, central processing unit with work memory 500 KB for program and 3 MB for data, 1st interface: PROFINET with 2-port switch, 2nd interface: PROFINET RT, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515R-2 PN
based on	6ES7515-2RM00-0AB0
Engineering with	
● STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
● Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A
I²t	0.02 A²·s
Power loss	
Power loss, typ.	6.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
● integrated (for program)	500 kbyte
● integrated (for data)	3 Mbyte
Load memory	
● Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
● maintenance-free	Yes
CPU processing times	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
CPU-blocks	

9/8/2025

Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
● Number range	Number range: 1 to 59 999
● Size, max.	3 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
● Number range	0 ... 65 535
● Size, max.	500 kbyte
FC	
● Number range	0 ... 65 535
● Size, max.	500 kbyte
OB	
● Size, max.	500 kbyte
● Number of free cycle OBs	100
● Number of time alarm OBs	20
● Number of delay alarm OBs	20
● Number of cyclic interrupt OBs	20
● Number of process alarm OBs	50
● Number of startup OBs	100
● Number of asynchronous error OBs	4
● Number of synchronous error OBs	2
● Number of diagnostic alarm OBs	1
Nesting depth	
● per priority class	24
Counters, timers and their retentivity	
S7 counter	
● Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
● Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
● Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
● Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte
Flag	
● Size, max.	16 kbyte
● Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
● Retentivity adjustable	Yes
● Retentivity preset	No
Local data	
● per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	4 096; max. number of modules / submodules
I/O address area	
● Inputs	32 kbyte; All inputs are in the process image
● Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
● Number of subprocess images, max.	32

Hardware configuration	
Number of IO Controllers	
● integrated	1
Time of day	
Clock	
● Backup time	6 wk; At 40 °C ambient temperature, typically
● Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
● Number	16
Clock synchronization	
● supported	Yes
● in AS, master	No
● in AS, device	No
● on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	1
1. Interface	
Interface types	
● RJ 45 (Ethernet)	Yes; X1
● Number of ports	2
● integrated switch	Yes
Protocols	
● IP protocol	Yes; IPv4
● PROFINET IO Controller	Yes
● PROFINET IO Device	No
● SIMATIC communication	Yes; Only Server
● Open IE communication	Yes
● Web server	No
● Media redundancy	Yes
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFIenergy	Yes
— Number of connectable IO Devices, max.	64
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
2. Interface	
Interface types	
● RJ 45 (Ethernet)	Yes; X2
● Number of ports	1
● integrated switch	No
Protocols	
● IP protocol	Yes; IPv4
● PROFINET IO Controller	No
● PROFINET IO Device	No
● SIMATIC communication	Yes; Only Server
● Open IE communication	Yes
● Web server	No
● Media redundancy	No
Interface types	
RJ 45 (Ethernet)	
● 100 Mbps	Yes
● Autonegotiation	Yes
● Autocrossing	Yes
● Industrial Ethernet status LED	Yes
Protocols	

PROFIsafe	No
Number of connections	
● Number of connections, max.	108
● Number of connections reserved for ES/HMI/web	10
Redundancy mode	
Media redundancy	
— MRP	Yes; Manager Auto is permanently set in TIA. Max. 50 nodes are possible, 16 are recommended
— MRPD	No
— Switchover time on line break, typ.	200 ms; PROFINET MRP
— Number of stations in the ring, max.	50; Only 16 are recommended, however
SIMATIC communication	
● S7 routing	No
● S7 communication, as server	Yes
● S7 communication, as client	No
Open IE communication	
● TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
● ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
● UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
● DHCP	No
● SNMP	Yes
● DCP	Yes
● LLDP	Yes
Web server	
● HTTP	No
● HTTPS	No
OPC UA	
● OPC UA Client	No
● OPC UA Server	No
Further protocols	
● MODBUS	Yes; MODBUS TCP
S7 message functions	
Program alarms	No
Test commissioning functions	
Joint commission (Team Engineering)	No
Status block	Yes; up to 8 simultaneously
Single step	No
Status/control	
● Status/control variable	Yes
● Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
● Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
● Forcing, variables	Peripheral inputs/outputs
● Number of variables, max.	200
Diagnostic buffer	
● present	Yes
● Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
● Number of configurable Traces	4
● Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
● RUN/STOP LED	Yes

9/8/2025

● ERROR LED	Yes
● MAINT LED	Yes
● Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	No
Controller	
● PID_Compact	No
● PID_3Step	No
● PID-Temp	No
Counting and measuring	
● High-speed counter	No
Ambient conditions	
Ambient temperature during operation	
● horizontal installation, min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -20 °C
● horizontal installation, max.	70 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
● vertical installation, min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -20 °C
● vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
● min.	-40 °C
● max.	70 °C
Altitude during operation relating to sea level	
● Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
● Ambient air temperature-barometric pressure-altitude	Restrictions for installation altitudes > 2 000 m, see entry ID: 109763260
Relative humidity	
● With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
● Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
● Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
● Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
● Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
configuration / header	
configuration / programming / header	

Programming language			
— LAD	Yes		
— FBD	Yes		
— STL	Yes		
— SCL	Yes		
— CFC	No		
— GRAPH	No		

Know-how protection			
● User program protection/password protection	Yes		
● Copy protection	No		
● Block protection	Yes		

Access protection			
● Password for display	Yes		
● Protection level: Write protection	Yes		
● Protection level: Read/write protection	Yes		
● Protection level: Complete protection	Yes		

Dimensions

Width	105 mm
Height	147 mm
Depth	129 mm

Weights

Weight, approx.	1 100 g

Other

Note:	At temperatures below 0 °C legibility may be restricted and representation of dynamic contents may be slower

Classifications

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval | EMV

CE EG-Konf.   Manufacturer Declaration   UKCA   China RoHS   UL   RCM

For use in hazardous locations

IECEx   ATEX

last modified: 7/1/2025