



Figure similar

SIPLUS S7-1200 SM 1231 TC 8 AI based on 6ES7231-5QF32-0XB0 with conformal coating, -20...+60 °C, analog input, SM 1231 TC 8 AI thermocouples

General information	
Product type designation	SM 1231, AI 8x16 bit TC
based on	6ES7231-5QF32-0XB0
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	40 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	4; Thermocouples
permissible input voltage for voltage input (destruction limit), max.	±35 V
Technical unit for temperature measurement adjustable	Degrees Celsius/degrees Fahrenheit
Input ranges	
• Voltage	No
• Current	No
• Thermocouple	Yes; J, K, T, E, R & S, B, N, C, TXK/XK(L); voltage range: ±80 mV
• Resistance thermometer	No
• Resistance	No
Input ranges (rated values), voltages	
• -80 mV to +80 mV	Yes
— Input resistance (-80 mV to +80 mV)	≥1 MOhm
Input ranges (rated values), thermocouples	
• Type B	Yes
• Type C	Yes
• Type E	Yes
• Type J	Yes
• Type K	Yes
• Type N	Yes
• Type R	Yes
• Type S	Yes
• Type T	Yes
• Type TXK/TXK(L) to GOST	Yes
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Analog value generation for the inputs	

Measurement principle	integrating
Integration and conversion time/resolution per channel	
- Resolution with overrange (bit including sign), max. - Integration time, parameterizable - Interference voltage suppression for interference frequency f_1 in Hz	15 bit; + sign No 85 dB at 50 / 60 / 400 Hz
Smoothing of measured values	
parameterizable	Yes
Errors/accuracies	
Temperature error (relative to input range), (+/-)	25 °C $\pm 0.1\%$, to 55 °C $\pm 0.2\%$ total measurement range
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.5 %
Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$, f_1 = interference frequency	
Common mode interference, min.	120 dB
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes; Can be read out
Alarms	
Diagnostic alarm	Yes
Diagnoses	
- Monitoring the supply voltage - Wire-break	Yes Yes
Diagnostics indication LED	
- for status of the inputs - for maintenance	Yes Yes
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Ecological footprint	
environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO₂ eq] — global warming potential, (during production) [CO₂ eq] — global warming potential, (during operation) [CO₂ eq] — global warming potential, (after end of life cycle) [CO₂ eq]	43.1 kg 7.62 kg 36 kg -0.544 kg
Ambient conditions	
Free fall	
Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
- min. - max.	-20 °C; = T _{min} (incl. condensation/frost); start-up @ 0 °C 60 °C; = T _{max}
Ambient temperature during storage/transportation	
- min. - max.	-40 °C 70 °C
Altitude during operation relating to sea level	
- Installation altitude above sea level, max. - Ambient air temperature-barometric pressure-altitude	5 000 m T _{min} ... T _{max} at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // T _{min} ... (T _{max} - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // T _{min} ... (T _{max} -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
- to biologically active substances according to EN 60721-3-3 - to chemically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *

— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *																																										
Use on ships/at sea																																											
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request																																										
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *																																										
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *																																										
Usage in industrial process technology																																											
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)																																										
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)																																										
Remark																																											
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!																																										
Conformal coating																																											
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability																																										
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection																																										
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life																																										
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A																																										
connection method																																											
required front connector	Yes																																										
Mechanics/material																																											
Enclosure material (front)																																											
• Plastic	Yes																																										
Dimensions																																											
Width	45 mm																																										
Height	100 mm																																										
Depth	75 mm																																										
Weights																																											
Weight, approx.	220 g																																										
Classifications																																											
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[Manufacturer Declaration](#)



[China RoHS](#)



[Metrological Approval](#)

EMV	For use in hazardous locations			Maritime application	Environment
KC	 RCM	 IECEX	 CCC	 DNV	

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