



Figure similar

SIPLUS S7-1200 SM 1231 8AI based on 6ES7231-4HF32-0XB0 with conformal coating, -20...+60 °C, analog input SM 1231, 8 AI, +/-10 V, +/-5 V, +/-2.5 V, or 0-20 mA/4-20 mA, 12 bit+sign or (13 bit ADC)

General information	
Product type designation	SM 1231, AI 8x13 bit
based on	6ES7231-4HF32-0XB0
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	90 mA
Power loss	
Power loss, typ.	1.5 W
Analog inputs	
Number of analog inputs	8; Current or voltage differential inputs
permissible input voltage for voltage input (destruction limit), max.	35 V
permissible input current for current input (destruction limit), max.	40 mA
Cycle time (all channels) max.	625 µs
Input ranges	
• Voltage	Yes; ±10V, ±5V, ±2.5V
• Current	Yes; 4 to 20 mA, 0 to 20 mA
• Thermocouple	No
• Resistance thermometer	No
• Resistance	Yes
Input ranges (rated values), voltages	
• -10 V to +10 V	Yes
— Input resistance (-10 V to +10 V)	≥9 MOhm
• -2.5 V to +2.5 V	Yes
— Input resistance (-2.5 V to +2.5 V)	≥9 MOhm
• -5 V to +5 V	Yes
— Input resistance (-5 V to +5 V)	≥9 MOhm
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
— Input resistance (0 to 20 mA)	280 Ω
• 4 mA to 20 mA	Yes
— Input resistance (4 mA to 20 mA)	280 Ω
Thermocouple (TC)	
Temperature compensation	
— parameterizable	No
Analog value generation for the inputs	

Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	12 bit; + sign
• Integration time, parameterizable	Yes
• Interference voltage suppression for interference frequency f1 in Hz	40 dB, DC to 60 V for interference frequency 50 / 60 Hz
Smoothing of measured values	
• parameterizable	Yes
• Step: None	Yes
• Step: low	Yes
• Step: Medium	Yes
• Step: High	Yes
Errors/accuracies	
Temperature error (relative to input range), (+/-)	25 °C ±0.1%, to 55 °C ±0.2% total measurement range
Basic error limit (operational limit at 25 °C)	
• Voltage, relative to input range, (+/-)	0.1 %
• Current, relative to input range, (+/-)	0.1 %
Interference voltage suppression for $f = n \times (f1 \pm 1 \%)$, f1 = interference frequency	
• Common mode voltage, max.	12 V
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
• Diagnostic alarm	Yes
Diagnoses	
• Monitoring the supply voltage	Yes
• Wire-break	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for maintenance	Yes
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Ecological footprint	
• environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	43.1 kg
— global warming potential, (during production) [CO2 eq]	7.62 kg
— global warming potential, (during operation) [CO2 eq]	36 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.544 kg
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C
• max.	60 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air

Use in stationary industrial systems																																											
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request																																										
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *																																										
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *																																										
Use on ships/at sea																																											
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request																																										
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *																																										
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *																																										
Usage in industrial process technology																																											
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)																																										
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)																																										
Remark																																											
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!																																										
Conformal coating																																											
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability																																										
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection																																										
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life																																										
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A																																										
connection method																																											
required front connector	Yes																																										
Mechanics/material																																											
Enclosure material (front)																																											
• Plastic	Yes																																										
Dimensions																																											
Width	45 mm																																										
Height	100 mm																																										
Depth	75 mm																																										
Weights																																											
Weight, approx.	180 g																																										
Classifications																																											
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General Product Approval	EMV																																										



[Manufacturer Declaration](#)



[China RoHS](#)



[KC](#)

EMV	For use in hazardous locations			Maritime application	Environment
 RCM	 IECEX	 ATEX	 CCC	 DNV	

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