



Figure similar

SIPLUS S7-1200 SM 1223 8DI/8DQ based on 6ES7223-1BH32-0XB0 with conformal coating, -20...+60 °C, digital input/output 8 DI/8 DQ, 8 DI 24 V DC, sink/source, 8 DQ, transistor 0.5 A

General information	
Product type designation	SM 1223, DI 8x24 V DC, DQ 8x24 V DC
based on	6ES7223-1BH32-0XB0
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	145 mA
Digital inputs	
• from load voltage L+ (without load), max.	4 mA; per channel
output voltage / header	
supply voltage of the transmitters / header	
• present	Yes
Power loss	
Power loss, typ.	2.5 W
Digital inputs	
Number of digital inputs	8
• in groups of	2
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	8
horizontal installation	
— up to 40 °C, max.	8
— up to 50 °C, max.	8
vertical installation	
— up to 40 °C, max.	8
Input voltage	
• Type of input voltage	DC
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "0", max. (permissible quiescent current)	1 mA
• for signal "1", min.	2.5 mA
• for signal "1", typ.	4 mA
Input delay (for rated value of input voltage)	
for standard inputs	

— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
for interrupt inputs	
— parameterizable	Yes
Cable length	
• shielded, max.	500 m
• unshielded, max.	300 m
Digital outputs	
Number of digital outputs	8
• in groups of	1
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
• with resistive load, max.	0.5 A
• on lamp load, max.	5 W
Output voltage	
• Rated value (DC)	24 V
• for signal "0", max.	0.1 V; with 10 kOhm load
• for signal "1", min.	20 V DC
Output current	
• for signal "1" rated value	0.5 A
• for signal "1" permissible range, max.	0.5 A
• for signal "0" residual current, max.	10 µA
Output delay with resistive load	
• "0" to "1", max.	50 µs
• "1" to "0", max.	200 µs
Total current of the outputs (per group)	
horizontal installation	
— up to 50 °C, max.	4 A; Current per mass
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Interrupts/diagnostics/status information	
Alarms	
• Diagnostic alarm	Yes
Diagnostics indication LED	
• for status of the inputs	Yes
• for status of the outputs	Yes
Potential separation	
Potential separation digital inputs	
• between the channels, in groups of	2
Potential separation digital outputs	
• between the channels, in groups of	1
• between the channels and backplane bus	500 V AC
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
Ecological footprint	
• environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	123 kg
— global warming potential, (during production) [CO2 eq]	12.1 kg
— global warming potential, (during operation) [CO2 eq]	111 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.434 kg
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min	-20 °C; = Tmin (incl. condensation/frost); start-up @ 0 °C

• max. • At cold restart, min.		60 °C; = Tmax 0 °C	
Ambient temperature during storage/transportation			
• min. • max.		-40 °C 70 °C	
Altitude during operation relating to sea level			
• Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude		5 000 m Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)	
Relative humidity			
• With condensation, tested in accordance with IEC 60068-2-38, max.		100 %; RH incl. condensation/frost (no commissioning under condensation conditions)	
Resistance			
Coolants and lubricants			
— Resistant to commercially available coolants and lubricants		Yes; Incl. diesel and oil droplets in the air	
Use in stationary industrial systems			
— to biologically active substances according to EN 60721-3-3		Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request	
— to chemically active substances according to EN 60721-3-3		Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-3		Yes; Class 3S4 incl. sand, dust, *	
Use on ships/at sea			
— to biologically active substances according to EN 60721-3-6		Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request	
— to chemically active substances according to EN 60721-3-6		Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-6		Yes; Class 6S3 incl. sand, dust; *	
Usage in industrial process technology			
— Against chemically active substances acc. to EN 60654-4		Yes; Class 3 (excluding trichlorethylene)	
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04		Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
Remark			
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04		* The supplied plug covers must remain in place over the unused interfaces during operation!	
Conformal coating			
• Coatings for printed circuit board assemblies acc. to EN 61086 • Protection against fouling acc. to EN 60664-3 • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A		Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A	
connection method			
required front connector		Yes	
Mechanics/material			
Enclosure material (front) • Plastic		Yes	
Dimensions			
Width		45 mm	
Height		100 mm	
Depth		75 mm	
Weights			
Weight, approx.		210 g	
Classifications			
		Version	Classification
	eClass	14	27-24-22-04
	eClass	12	27-24-22-04
	eClass	9.1	27-24-22-04

eClass	9	27-24-22-04
eClass	8	27-24-22-04
eClass	7.1	27-24-22-04
eClass	6	27-24-22-04
ETIM	10	EC001419
ETIM	9	EC001419
ETIM	8	EC001419
ETIM	7	EC001419
IDEA	4	3566
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval	EMV
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[Manufacturer Declaration](#)

[China RoHS](#)



[KC](#)

EMV	For use in hazardous locations	Maritime application	Environment
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